

**Heat-Shrink (Crimp & Seal) Solderless Terminals
Installation Instructions**

1. Determine the correct terminal size for the wire gauge.
2. Strip the wires 5/16" from the end and insert in the crimp barrel.
3. Make the terminal crimp connection using a tool designed for insulated terminals.
4. Using a hot air gun or other heat source, apply heat directly to the center of the connection and work out to the edges until the tubing shrinks.
6. Check the connection to determine proper and secure connections.

VANCO Inc.
Batavia, IL 60510 USA
www.vanco1.com